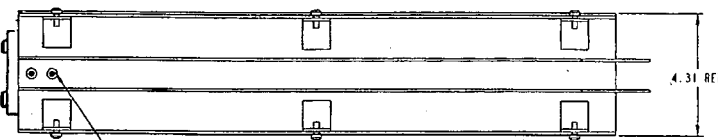


8 7 6 5 4 3 2 1

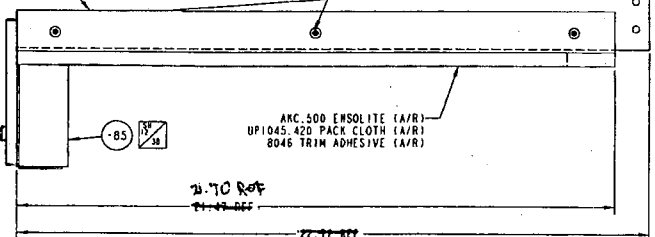


Ø.250 THRU -173
MATCH DRILL WITH HOLE
PATTERN OF -75
MS27039-1-10 SCREW
NAS1149F0316P WASHER
2 PLACES

MATCH DRILL COVER TO HOLES IN
ANGLE BRACKETS. ATTACH USING
MS27039-1-10 SCREW
NAS1149F0316P WASHER
6 PL (3 PL OPP)

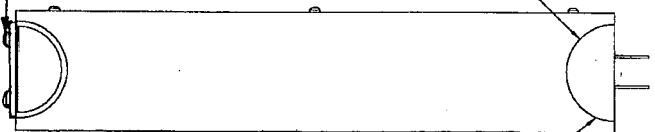
-173

-75



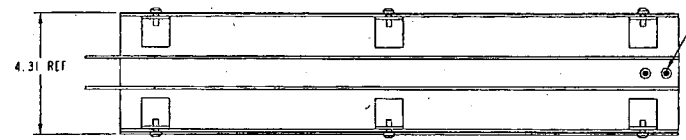
MS27039-1-10 SCREW
NAS1149F0316P WASHER
2 PLACES

R1.75 REF



② -21 UPPER BLADE SUPPORT AND COVER ASSEMBLY

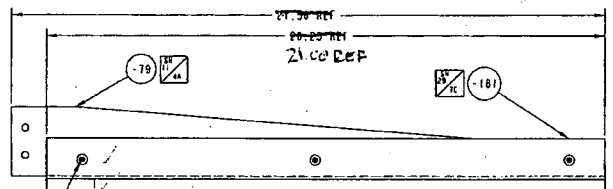
SCALE 0.500



Ø.250 THRU -181
MATCH DRILL -181 WITH
EXISTING HOLE PATTERN
OF -79
MS27039-1-10 SCREW
NAS1149F0316P WASHER
2 PLACES

24.25 REF

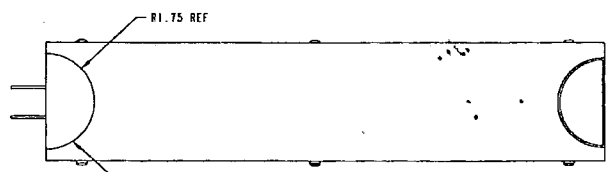
21.00 REF



MATCH DRILL HOLES IN COVER
TO ANGLE BRACKETS ON
SUPPORT. INSTALL COVER USING
MS27039-1-10 SCREW
NAS1149F0316P WASHER
6 PL (3 PL OPP)

-181

-83



② -23 LOWER BLADE SUPPORT AND COVER ASSEMBLY

SCALE 0.500

RELEASED

PREMIER AVIATION, INC.
2983 Aviation Parkway, Grand Prairie, Texas 75002
ITEM: 0001 REV: 00
DISUV8 B67-43001
SCALE: 1:1
DATE: 10-15-81

ORIGINAL

7 6 5 4 3 2 1

NO. 41371
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY
1500

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-23 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 08/10/21
QA: N/C Closed: _____ Date: _____

NCR: <u>41371</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>08/10/21</u>	<u>6.0</u>	<u>2 holes ^{were} drilled in wrong location. EC employee pulled</u>	<u>[Signature]</u>	<u>leave hole in and Re Drill hole in correct location.</u>	<u>[Signature]</u> <u>08/10/21</u>	<u>[Signature]</u>	<u>[Signature]</u>	<u>[Signature]</u>
		<u>wrong Part with out knowing</u>		<u>Touch up seal the hole to prevent material fraying.</u>	<u>[Signature]</u> <u>08/10/21</u>	<u>[Signature]</u>		

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:26 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOWER BLADE SUPPORT AND COVER ASSEMBLY

Job Number: 41371

Part Number: PB674300123

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



8X

Comment: Assemble as per dwg PB67-43001

M. J. F.

08/10/21

P10

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8 08/10/22 (X8)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



8X

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *516*

08/10/22

50

9.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/22 *ff*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MK- 08-10-22

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:25 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LOWER BLADE SUPPORT AND COVER ASSEMBLY
 Job Number : 41371
 Estimate Number : 13521
 P.O. Number : Part Number : PB674300123
 This Issue : 18/08/2008 S.O. No. : Drawing Number : B6743001 P.10
 Prsht Rev. : NC Project Number : N/A
 First Issue : / / Type : SMALL /MED FAB Drawing Revision : B1
 Previous Run : 41293 Material :
 Written By : Due Date : 18/09/2008 Qty: 8 Um: Each
 Checked & Approved By : DD08.8.18
 Comment : Est Rev:A 08-07-25 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MS27039110 Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total: 128.0000 Each(s)

Screw

batch: 3274200000, m10 9031 x64 mf 08-10-21

2.0 NAS1149F0316P WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 128.0000 Each(s)

WASHER

batch: m109031 mf 08-10-21

3.0 PB674300179 Lower Blade Support Ass'y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 16.0000 Each(s)

Lower Blade Support Ass'y

batch: B41515 mf 08-10-21

4.0 PB674300183 PB67-43001-83



Comment: Qty.: 1.0000 Each(s)/Unit Total: 16.0000 Each(s)

PB67-43001-83

batch: B40096 mf 08-10-21

5.0 PB6743001181 Cover Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 16.0000 Each(s)

Cover Plate

batch: 41482 mf 08-10-21